

RELiON Battery

R & J Batteries Pty Ltd

Chemwatch: 5319-58

Version No: 4.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 0

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SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	RELiON Battery
Synonyms	Lithium-Ion Rechargeable Battery
Proper shipping name	LITHIUM ION BATTERIES (including lithium ion polymer batteries)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Electric storage battery. The Lithium-Ion rechargeable batteries are sealed units which are not hazardous when used according to the recommendations of the Manufacturer. Risk of exposure only in case of abuse (mechanical, thermal, electrical) leading to the activation of safety valves and/or the rupture of the battery containers. Generally, Lithium-ion batteries rated 100Wh or less are "excepted" from certain Class 9 DG requirements. If Transport Code Special Provision 188 applies the batteries will be unregulated for transport. .
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Details of the supplier of the safety data sheet

Registered company name	R & J Batteries Pty Ltd
Address	852 La Trobe St Ballarat Australia
Telephone	+61 3 5335 9888
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Website	rjbatt.com.au
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Emergency telephone number

Association / Organisation	Chemwatch Emergency Response	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	1800 951 288 (Toll free - use within AU)	+61 1800 951 288
Other emergency telephone numbers	+61 2 9186 1132 (Alternative global number)	+61 2 9186 1132


Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Skin Corrosion/Irritation Category 2, Chronic Aquatic Hazard Category 4
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
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SIGNAL WORD **WARNING**

Hazard statement(s)

H315	Causes skin irritation.
H413	May cause long lasting harmful effects to aquatic life.

Precautionary statement(s) Prevention

P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement(s) Response

P321	Specific treatment (see advice on this label).
P362	Take off contaminated clothing and wash before reuse.

P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P332+P313	If skin irritation occurs: Get medical advice/attention.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**Substances**

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
15365-14-7	37.9	<u>lithium iron phosphate</u>
Not Available	19.4	carbonate
7429-90-5	7	<u>aluminium</u>
Not Available		(as foil)
7440-50-8	10.9	<u>copper</u>
Not Available		(as foil)
7782-42-5	18.2	<u>graphite</u>
21324-40-3	3.1	<u>lithium fluorophosphate</u>
9003-07-0	3.5	<u>polypropylene</u>

SECTION 4 FIRST AID MEASURES**Description of first aid measures**

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ Not considered a normal route of entry. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES**Extinguishing media**

- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use fire fighting procedures suitable for surrounding area. ▶ DO NOT approach containers suspected to be hot.
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	<ul style="list-style-type: none"> ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Non combustible. ▶ Not considered a significant fire risk, however containers may burn. Decomposition may produce toxic fumes of: carbon dioxide (CO ₂) fluorides phosphorus oxides (PO _x) metal oxides
HAZCHEM	4W

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Secure load if safe to do so. ▶ Bundle/collect recoverable product. ▶ Collect remaining material in containers with covers for disposal.
Major Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Wear protective clothing, safety glasses, dust mask, gloves. ▶ Secure load if safe to do so. Bundle/collect recoverable product. ▶ Use dry clean up procedures and avoid generating dust. ▶ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use). ▶ Water may be used to prevent dusting. ▶ Collect remaining material in containers with covers for disposal. ▶ Flush spill area with water.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	Do not puncture, crush or dispose of in fire. Avoid short circuiting the cell. Avoid mechanical damage of the cell. Do not open or disassemble. Do not connect the positive terminal to the negative terminal with electrical wire or chain. Avoid polarity reverse connection when installing the battery to an instrument. Do not wet the battery with water, seawater or acid; or expose to strong oxidizer. Keep the battery away from heat and fire. Do not disassemble or reconstruct the battery; or solder the battery directly. Do not give a mechanical shock or deform. Do not use unauthorized charger or other charging method. Terminate charging when the charging process does not end within specified time. <ul style="list-style-type: none"> ▶ Limit all unnecessary personal contact. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ When handling DO NOT eat, drink or smoke. ▶ Always wash hands with soap and water after handling. ▶ Avoid physical damage to containers. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	Keep batteries in original packaging until use. Store in original containers.
Storage incompatibility	▶ Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	aluminium	Aluminium, pyro powders (as Al)	5 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	aluminium	Aluminium (metal dust)	10 mg/m ³	Not Available	Not Available	Not Available

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RELION Battery

Australia Exposure Standards	aluminium	Aluminium (welding fumes) (as Al)	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	copper	Copper, dusts & mists (as Cu)	1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	copper	Copper (fume)	0.2 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	graphite	Graphite (all forms except fibres) (respirable dust) (natural & synthetic)	3 mg/m3	Not Available	Not Available	(e) Containing no asbestos and < 1% crystalline silica.

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
copper	Copper	3 mg/m3	33 mg/m3	200 mg/m3
graphite	Carbon; (Graphite, 7782-42-5)	6 mg/m3	330 mg/m3	2,000 mg/m3
lithium fluorophosphate	Lithium hexafluorophosphate	7.5 mg/m3	83 mg/m3	500 mg/m3
polypropylene	Polypropylene	5.2 mg/m3	58 mg/m3	350 mg/m3

Ingredient	Original IDLH	Revised IDLH
lithium iron phosphate	Not Available	Not Available
aluminium	Not Available	Not Available
copper	100 mg/m3	Not Available
graphite	1,250 mg/m3	Not Available
lithium fluorophosphate	Not Available	Not Available
polypropylene	Not Available	Not Available

OCCUPATIONAL EXPOSURE BANDING


Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
lithium fluorophosphate	E	≤ 0.01 mg/m ³

Notes:

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

Exposure controls

Appropriate engineering controls	General exhaust is adequate under normal operating conditions.
Personal protection	
Eye and face protection	No special equipment for minor exposure i.e. when handling small quantities. OTHERWISE: <ul style="list-style-type: none"> Safety glasses with side shields. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	No special equipment needed when handling small quantities. OTHERWISE: Wear chemical protective gloves, e.g. PVC.
Body protection	See Other protection below
Other protection	No special equipment needed when handling small quantities. OTHERWISE: <ul style="list-style-type: none"> Overalls. Barrier cream. Eyewash unit.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

^ - Full-face

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A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Metallic cylindrical solid with no odour. Hermetically sealed.		
Physical state	Manufactured	Relative density (Water = 1)	Not Applicable
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Applicable
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Applicable

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Vapors or fumes may cause respiratory tract irritation. Not normally a hazard due to physical form of product.
Ingestion	Not normally a hazard due to physical form of product. Accidental ingestion of the material may be damaging to the health of the individual. The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion.
Skin Contact	The electrolyte may cause burns to the skin. Not normally a hazard due to physical form of product.
Eye	The electrolyte may cause burns to the eyes. Not normally a hazard due to physical form of product.
Chronic	The chemicals in this product are contained in a sealed case and exposure does not occur during normal handling and use. Leaked contents may cause skin sensitisation. Not normally a hazard due to physical form of product.

RELiON Battery	TOXICITY	IRRITATION
	Not Available	Not Available
lithium iron phosphate	TOXICITY	IRRITATION
	>2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]
aluminium	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1] Skin: no adverse effect observed (not irritating) ^[1]

copper	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation (rat) LC50: 0.733 mg/l4 h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
	Oral (rat) LD50: 300-500 mg/kg ^[1]	
graphite	TOXICITY	IRRITATION
	Inhalation (rat) LC50: >2 mg/l4 h ^[1]	Not Available
	Oral (rat) LD50: >2000 mg/kg ^[2]	
lithium fluorophosphate	TOXICITY	IRRITATION
	Oral (rat) LD50: 50-300 mg/kg ^[1]	Not Available
polypropylene	TOXICITY	IRRITATION
	Oral (rat) LD50: >8000 mg/kg ^[2]	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

LITHIUM IRON PHOSPHATE	<p>Goitrogenic: Goitrogens are substances that suppress the function of the thyroid gland by interfering with iodine uptake, which can, as a result, cause an enlargement of the thyroid, i.e., a goitre Goitrogens include:</p> <ul style="list-style-type: none"> ▶ Vitexin, a flavanoid, which inhibits thyroid peroxidase thus contributing to goiter. ▶ Ions such as thiocyanate and perchlorate which decrease iodide uptake by competitive inhibition; as a consequence of reduced thyroxine and triiodothyronine secretion by the gland, at low doses, this causes an increased release of thyrotropin (by reduced negative feedback), which then stimulates the gland. ▶ Lithium which inhibits thyroid hormone release. ▶ Certain foods, such as soy and millet (containing vitexins) and vegetables in the genus Brassica (e.g. broccoli, brussels sprouts, cabbage, horseradish). ▶ Caffeine (in coffee, tea, cola, chocolate) which acts on thyroid function as a suppressant.
COPPER	<p>WARNING: Inhalation of high concentrations of copper fume may cause "metal fume fever", an acute industrial disease of short duration. Symptoms are tiredness, influenza like respiratory tract irritation with fever. for copper and its compounds (typically copper chloride): Acute toxicity: There are no reliable acute oral toxicity results available. In an acute dermal toxicity study (OECD TG 402), one group of 5 male rats and 5 groups of 5 female rats received doses of 1000, 1500 and 2000 mg/kg bw via dermal application for 24 hours. The LD50 values of copper monochloride were 2,000 mg/kg bw or greater for male (no deaths observed) and 1,224 mg/kg bw for female. Four females died at both 1500 and 2000 mg/kg bw, and one at 1,000 mg/kg bw. Symptom of the hardness of skin, an exudation of hardness site, the formation of scar and reddish changes were observed on application sites in all treated animals. Skin inflammation and injury were also noted. In addition, a reddish or black urine was observed in females at 2,000, 1,500 and 1,000 mg/kg bw. Female rats appeared to be more sensitive than male based on mortality and clinical signs. No reliable skin/eye irritation studies were available. The acute dermal study with copper monochloride suggests that it has a potential to cause skin irritation. Repeat dose toxicity: In repeated dose toxicity study performed according to OECD TG 422, copper monochloride was given orally (gavage) to Sprague-Dawley rats for 30 days to males and for 39 - 51 days to females at concentrations of 0, 1.3, 5.0, 20, and 80 mg/kg bw/day. The NOAEL value was 5 and 1.3 mg/kg bw/day for male and female rats, respectively. No deaths were observed in male rats. One treatment-related death was observed in female rats in the high dose group. Erythropoietic toxicity (anaemia) was seen in both sexes at the 80 mg/kg bw/day. The frequency of squamous cell hyperplasia of the forestomach was increased in a dose-dependent manner in male and female rats at all treatment groups, and was statistically significant in males at doses of =20 mg/kg bw/day and in females at doses of =5 mg/kg bw/day doses. The observed effects are considered to be local, non-systemic effect on the forestomach which result from oral (gavage) administration of copper monochloride. Genotoxicity: An in vitro genotoxicity study with copper monochloride showed negative results in a bacterial reverse mutation test with Salmonella typhimurium strains (TA 98, TA 100, TA 1535, and TA 1537) with and without S9 mix at concentrations of up to 1,000 ug/plate. An in vitro test for chromosome aberration in Chinese hamster lung (CHL) cells showed that copper monochloride induced structural and numerical aberrations at the concentration of 50, 70 and 100 ug/mL without S9 mix. In the presence of the metabolic activation system, significant increases of structural aberrations were observed at 50 and 70 ug/mL and significant increases of numerical aberrations were observed at 70 ug/mL. In an in vivo mammalian erythrocyte micronucleus assay, all animals dosed (15 - 60 mg/kg bw) with copper monochloride exhibited similar PCE/(PCE+NCE) ratios and MNPCE frequencies compared to those of the negative control animals. Therefore copper monochloride is not an in vivo mutagen. Carcinogenicity: there was insufficient information to evaluate the carcinogenic activity of copper monochloride. Reproductive and developmental toxicity: In the combined repeated dose toxicity study with the reproduction/developmental toxicity screening test (OECD TG 422), copper monochloride was given orally (gavage) to Sprague-Dawley rats for 30 days to males and for 39-51 days to females at concentrations of 0, 1.3, 5.0, 20, and 80 mg/kg bw/day. The NOAEL of copper monochloride for fertility toxicity was 80 mg/kg bw/day for the parental animals. No treatment-related effects were observed on the reproductive organs and the fertility parameters assessed. For developmental toxicity the NOAEL was 20 mg/kg bw/day. Three of 120 pups appeared to have icterus at birth; 4 of 120 pups appeared runted at the highest dose tested (80 mg/kg bw/day).</p>
POLYPROPYLENE	<p>* For pyrolyzate for poly-alpha-olefins (PAOs): PAOs are highly branched isoparaffinic chemicals produced by oligomerisation of 1-octene, 1-decene, and/or 1-dodecene. The crude polyalphaolefin mixture is then distilled into appropriate product fractions to meet specific viscosity specifications and hydrogenated. Read across data exist for health effects endpoints from the following similar hydrogenated long chain branched alkanes derived from a C8, C10, and/or C12 alpha olefins:</p> <ul style="list-style-type: none"> ▶ Decene homopolymer ▶ Decene/dodecene copolymer ▶ Octene/decene/dodecene copolymer ▶ Dodecene trimer <p>The data for these structural analogs demonstrated no evidence of health effects. In addition, there is evidence in the literature that alkanes with 30 or more carbon atoms are unlikely to be absorbed when administered orally. The physicochemical data suggest that it is unlikely that significant absorption will occur. If a substance of the size and structure of a typical PAO is absorbed, then the principal mechanisms of absorption after oral administration are likely to be passive diffusion and absorption by way of the lymphatic system. The former requires both good lipid solubility and good water solubility as the substance has to partition from an aqueous environment through a lipophilic membrane into</p>

another aqueous environment during absorption. Absorption by way of the lymphatics occurs by mechanisms analogous to those that absorb fatty acids and is limited by the size of the molecule. Lipophilicity generally enhances the ability of chemicals to cross biological membranes. Biotransformation by mixed function oxidases often increases the water solubility of a substance; however, existing data suggest that these substances will not undergo oxidation to more hydrophilic metabolites. Finally, a chemical must have an active functional group that can interact chemically or physically with the target cell or receptor upon reaching it; there are no moieties in PAOs that represent a functional group that may have biological activity. The water solubilities of a C10 dimer PAO and a C12 trimer PAO were determined to be <1 ppb and < 1 ppt respectively. The partition coefficient for a C12 trimer PAO was determined to be log Kow of >7. Given the very low water solubility it is extremely unlikely that PAOs will be absorbed by passive diffusion following oral administration, and the size of the molecules suggest that the extent of lymphatic absorption is likely to be very low. Although PAOs are relatively large lipophilic compounds, and molecular size may be a critical limiting determinant for absorption, there is some evidence that these substances are absorbed. However, the lack of observed toxicity in the studies with PAOs suggests that these products are absorbed poorly, if at all. Furthermore, a review of the literature regarding the absorption and metabolism of long chain alkanes indicates that alkanes with 30+ carbon atoms are unlikely to be absorbed. For example the absorption of squalane, an analogous C30 product, administered orally to male CD rats was examined - essentially all of the squalane was recovered unchanged in the faeces. At the same time, the hydrophobic properties of PAOs suggest that, should they be absorbed, they would undergo limited distribution in the aqueous systemic circulation and reach potential target organs in limited concentrations.

In addition to the general considerations discussed above, the low volatility of PAOs indicates that, under normal conditions of use or transportation, exposure by the inhalation route is unlikely. In particular, the high viscosity of these substances suggests that it would be difficult to generate a high concentration of respirable particles in the air.

Acute toxicity: PAOs (decene/dodecene copolymer, octene/decene/dodecene homo-polymer, and dodecene trimer) have been adequately tested for acute oral toxicity. There were no deaths when the test materials were administered at doses of 5,000 mg/kg (decene/dodecene copolymer and dodecene trimer) and at 2,000 mg/kg (octene/decene/dodecene copolymer) in rats. Overall, the acute oral LD50 for these substances was greater than the 2000 mg/kg limit dose, indicating a relatively low order of toxicity.

PAOs (decene/dodecene copolymer, octene/decene/dodecene copolymer, and dodecene trimer) have been tested for acute dermal toxicity. No mortality was observed for any substance when administered at the limit dose of 2000 or 5000 mg/kg. Overall, the acute dermal LD50 for these substances was greater than the 2000 mg/kg limit dose, indicating a relatively low order of toxicity.

1-Decene, homopolymer, is absorbed (unexpectedly for a high molecular weight polymer) to a moderate degree in rat skin and is eliminated slowly

PAOs (decene homopolymer, decene/dodecene copolymer, and decene trimer) have been tested for acute inhalation toxicity. Rats were exposed to aerosols of the substances at nominal atmospheric concentrations of 2.5, 5.0, and 5.06 mg/L, respectively, for four hours. These levels were the maximum attainable concentrations under the conditions of the tests, due to the low volatility and high viscosity of the test material. No mortality was noted, and all animals fully recovered following depuration. The lack of mortality at concentrations at or above the limit dose of 2.0 mg/L indicates a relatively low order of toxicity for these substances.

Repeat dose toxicity: Eight repeated-dose toxicity studies using two different animal species, rats and mice, and oral and dermal routes of administration have been conducted with three structural analogs. These data suggest that the structural analogs exhibit a low order of toxicity following repeated applications, due to their similarity in chemical structures and physicochemical properties.

One 28-day oral toxicity study in rats, one 90-day dermal and two 90-day dietary studies in rats, and a dermal carcinogenicity study in mice exist for decene homopolymer. A rat oral combined reproductive toxicity and 91-day systemic toxicity study was also conducted with decene homopolymer. In addition, 28-day rat oral toxicity studies exist for two structurally analogous substances (dodecene trimer and octene/decene/dodecene copolymer); and a 90-day rat dermal toxicity study exists for octene/decene/dodecene copolymer. Results from these studies show a low order of repeated dose toxicity. The dermal NOAEL for systemic toxicity studies was equal to or greater than 2000 mg/kg/day.

The oral NOAEL for 1-decene homopolymer is between 5,000 and 20,000 mg/kg/day in Sprague-Dawley rats.

Rats exposed repeatedly by dermal exposure at doses of 2000 mg/kg decene/dodecene copolymer showed increased incidences of hyperplasia of the sebaceous glands, hyperplasia/hyperkeratosis of the epidermis and dermal inflammation. These symptoms generally subsided within 2 weeks. Males showed decreased body weight gain and altered serum chemistry.

In a 90-day feeding study rats receiving 20000 ppm of 1-decene, homopolymer, hydrogenated did not exhibit any clinical signs of systemic toxicity. Marginal effects on clinical chemistry (glucose and ALT in males; sodium, phosphorus and calcium in females) were seen.

Reproductive toxicity: Data are available for decene homopolymer. Results from these studies show a low order of reproductive/developmental toxicity. The NOAEL for reproductive toxicity was 1000 mg/kg/day, the highest concentration tested. The lack of effects on fertility in this study or effects on reproductive organs in this or other subchronic studies with closely related chemicals indicates that PAOs are unlikely to exert effects on reproduction.

Developmental toxicity: Decene homopolymer (with 10 ppm of an antioxidant) was administered once daily on gestation days 0-19 via dermal application to presumed-pregnant rats at doses of 0, 800, and 2000 mg/kg/day. Dermal administration of the test material did not adversely affect parameters of reproductive performance during gestation, nor did it adversely affect *in utero* survival and development of the offspring. The NOAEL in this study for developmental parameters was 2000 mg/kg/day.

Genotoxicity: Information for the following PAOs (decene homopolymer, octene/decene/dodecene copolymer, dodecene trimer; and decene/dodecene copolymer [prepared from 10% C12 and 90% C10 alpha olefins; approx. 33% trimer and 51% tetramer, 16% pentamer and higher]) is available. Either bacterial or mammalian gene mutation assays, *in vitro* chromosomal aberration assays, or *in vivo* chromosomal aberration assays have been conducted for these substances. Neither mutagenicity nor clastogenicity were exhibited by any of these substances in the referenced *in vivo* or *in vitro* tests, with or without metabolic activation.

Carcinogenicity: While alpha-olefin polymers have similar properties to mineral oils, they do not contain polycyclic aromatic hydrocarbons, or other known possible carcinogens.

Decene homopolymer produced no treatment-related tumors in C3H mice treated with a 50 ul/application twice weekly for 104 weeks. In addition, survival (56%) was greater than in any other group, including the untreated control.

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

LITHIUM IRON PHOSPHATE & ALUMINIUM & GRAPHITE & LITHIUM FLUOROPHOSPHATE

No significant acute toxicological data identified in literature search.

GRAPHITE & LITHIUM FLUOROPHOSPHATE

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Acute Toxicity

✗

Carcinogenicity

✗

Continued...

RELiON Battery

Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

RELiON Battery	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
lithium iron phosphate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>28mg/L	2
	EC50	48	Crustacea	>28mg/L	2
	EC50	72	Algae or other aquatic plants	>24mg/L	2
NOEC	72	Algae or other aquatic plants	>=24mg/L	2	
aluminium	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.001-0.134mg/L	2
	EC50	48	Crustacea	0.7364mg/L	2
	EC50	72	Algae or other aquatic plants	0.001-0.799mg/L	2
	BCF	360	Algae or other aquatic plants	9mg/L	4
NOEC	168	Crustacea	0.001-mg/L	2	
copper	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.001-0.09mg/L	2
	EC50	48	Crustacea	0.001mg/L	2
	EC50	72	Algae or other aquatic plants	0.013335mg/L	4
	BCF	960	Fish	200mg/L	4
	EC25	6	Algae or other aquatic plants	0.00150495mg/L	4
NOEC	96	Crustacea	0.0008mg/L	4	
graphite	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>100mg/L	2
	EC50	48	Crustacea	>100mg/L	2
	EC50	72	Algae or other aquatic plants	>100mg/L	2
NOEC	72	Algae or other aquatic plants	>=100mg/L	2	
lithium fluorophosphate	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	42mg/L	2
	EC50	48	Crustacea	98mg/L	2
	EC50	96	Algae or other aquatic plants	43mg/L	2
NOEC	528	Fish	0.2mg/L	2	
polypropylene	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	12.237mg/L	3
EC50	96	Algae or other aquatic plants	40.113mg/L	3	
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
polypropylene	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation

Continued...

polypropylene	LOW (LogKOW = 1.6783)
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Mobility in soil

Ingredient	Mobility
polypropylene	LOW (KOC = 23.74)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	Dispose in accordance with appropriate regulations. Always consult and obey all international, federal, provincial / state and local hazardous waste disposal laws. Some jurisdictions require recycling of this spent product. Battery recycling is encouraged. DO NOT INCINERATE or subject battery cells to temperatures in excess of 100 degree Celcius. Consult State Land Waste Management Authority for disposal.
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SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	NO
HAZCHEM	4W

Land transport (ADG)

UN number	3480
UN proper shipping name	LITHIUM ION BATTERIES (including lithium ion polymer batteries)
Transport hazard class(es)	Class : 9 Subrisk : Not Applicable
Packing group	Not Applicable
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : 188 230 310 348 376 377 384 387 Limited quantity : 0

Air transport (ICAO-IATA / DGR)

UN number	3480
UN proper shipping name	Lithium ion batteries (including lithium ion polymer batteries)
Transport hazard class(es)	ICAO/IATA Class : 9 ICAO / IATA Subrisk : Not Applicable ERG Code : 12FZ
Packing group	Not Applicable
Environmental hazard	Not Applicable
Special precautions for user	Special provisions : A88 A99 A154 A164 A183 A201 A206 A213 A331 A334 A802 Cargo Only Packing Instructions : See 965 Cargo Only Maximum Qty / Pack : See 965 Passenger and Cargo Packing Instructions : Forbidden Passenger and Cargo Maximum Qty / Pack : Forbidden Passenger and Cargo Limited Quantity Packing Instructions : Forbidden Passenger and Cargo Limited Maximum Qty / Pack : Forbidden

Sea transport (IMDG-Code / GGVSee)

UN number	3480
UN proper shipping name	LITHIUM ION BATTERIES (including lithium ion polymer batteries)
Transport hazard class(es)	IMDG Class : 9 IMDG Subrisk : Not Applicable
Packing group	Not Applicable

Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-A , S-I
	Special provisions	188 230 310 348 376 377 384 387
	Limited Quantities	0

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture****LITHIUM IRON PHOSPHATE IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

ALUMINIUM IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Inventory of Chemical Substances (AICS)

COPPER IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

GRAPHITE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

LITHIUM FLUOROPHOSPHATE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

POLYPROPYLENE IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

Chemical Footprint Project - Chemicals of High Concern List

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory Status

National Inventory	Status
Australia - AICS	No (lithium iron phosphate)
Canada - DSL	No (lithium fluorophosphate)
Canada - NDLS	No (lithium iron phosphate; aluminium; copper; graphite; polypropylene)
China - IECSC	No (lithium iron phosphate)
Europe - EINEC / ELINCS / NLP	No (lithium iron phosphate; polypropylene)
Japan - ENCS	No (aluminium; copper; graphite; lithium fluorophosphate)
Korea - KECI	Yes
New Zealand - NZIoC	No (lithium iron phosphate; lithium fluorophosphate)
Philippines - PICCS	No (lithium iron phosphate)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (lithium iron phosphate; lithium fluorophosphate)
Vietnam - NCI	Yes
Russia - ARIPS	No (lithium iron phosphate; lithium fluorophosphate)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	01/11/2019
Initial Date	28/08/2018

SDS Version Summary

Version	Issue Date	Sections Updated
3.1.1.1	29/08/2018	Use
4.1.1.1	01/11/2019	One-off system update. NOTE: This may or may not change the GHS classification

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification

Continued...

committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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